

PRODUCT DATA SHEET

Avery Dennison® DOL 6000 Floor marking

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Introduction

Avery Dennison DOL 6000 is a transparent textured overlamine designed to protect media on the indoor floor applications, ensuring robust full color graphics and excellent slip and wear resistance during its functional life. It is compatible with Avery Dennison MPI 2001 and MPI 2002.

Description

Film: 210 micron, transparent matt textured vinyl overlamination film
Adhesive: Clear permanent acrylic based adhesive
Backing paper : Clay coated kraft paper, 125 g/m2

Conversion

For processing tips and reference guides please refer to 5.7 Technical Bulletin: Recommendations for conversion, application and use of Avery Dennison Floor Marking.

When laminating over printed images, the used inks/toners should be thoroughly dry and free of (silicone) additives that might reduce/prevent proper adhesion of Avery Dennison DOL 6000.

Uses

- Indoor retail floor advertising and decoration
- Office interior decoration (up to 9 months)
- Exhibition indoor floor graphics

Features

- Overlamination film with matt textured surface for indoor floor graphics protection
- Extended life span up to 9 months durability in combination with MPI 2001, MPI 2002 (for indoor use)
- Excellent slip and wear resistance, certified according to DIN norm
- Fire classification rating available
- Easy to handle film providing robust full color graphics in combination with MPI 2001, MPI 2002
- Slip Resistance Classification R10 according to DIN 51130:2014

PRODUCT CHARACTERISTICS

Avery Dennison® DOL 6000 Floor marking

Physical properties

Features	Test method ¹	Results
Caliper, facefilm	ISO 534	210 micron
Weight facefilm		225 gsm
Caliper, facefilm + adhesive	ISO 534	245 micron
Weight facefilm + adhesive		265 gsm
Dimensional stability	FINAT FTM 14	0.4 mm max.
Adhesion, initial	FINAT FTM-1, stainless steel	360 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	480 N/m
Shelf life	Stored at 22° C/50-55 % RH	2 years
Durability	Applied on indoor floors ONLY	up to 9 months

Temperature range

Features	Results
Application temperature:	+ 20°C to +30°
Temperature:	0°C to +40 °C

Chemical properties

Short term exposure to water, cleaning agents, IPA (Isopropylalcohol), diluted acetic acid, salt spray when used on INDOOR floors, will not damage the surface.

NOTE: Materials have to be properly dried before further processing, for example laminating, varnishing or application. The residual solvents could change the products' specific features.

For good print and converting result we recommend to let the rolls acclimatize in the print/lamination room at least 24h. before printing or converting. Too much temperature or humidity deviation between material and room climate can cause layflatness and/or printability issues.

Generally, constant material storage conditions of ideally 20°C (+/-2°C) /50% RH (+/- 5%), without too big climate deviations, will support a more robust and stable printing/converting process. For further details, please refer to TB 1.11.

Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use.

All technical data are subject to change. In case of any ambiguities or differences between the English and foreign versions of these Conditions, the English version shall be controlling.

Warranty

Avery Dennison® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing.

All Avery Dennison® branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

1) Test methods

More information about our test methods can be found on our website.

2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.